



Index No.	Part No.	Description	Number Required	Index No.	Part No.	Description	Number Required
1	815501	Nut, Torque Indication	1	44	815544	Pin, Reverse Valve Retainer	1
2	815502	Washer, Pin Slider	1	45	815545	Bushing, Reverse Valve	1
3	815503	Pin, Torque Spring	2	46	815546	C-Pin, Reverse Valve	1
4	815504	Housing, Clutch	1	47	815547	O-Ring P7, Valve Ball	1
5	815505	Retainer, Torque Spring	1	48	815548	Ball 8, Valve	1
6	815506	Spring, Bit Retainer	1	49	815549	Spring, Throttle Rod	1
7	815507	Ball 3.5, Bit Retainer	1	50	815550	Retainer, Throttle Rod Spring	1
8	815508	Ball 5, Cam Slider	2	51	815551	O-Ring S22, Silencer	1
9	815509	Anvil	1	52	815552	Front Filter, Silencer	1
10	815510	Ball 3.5, Cam Clutch	4	53	815553	Silencer	1
11	815511	Spindle	1	54	815554	Rear Filter, Silencer	1
12	815512	Spring, Spindle	1	55	815555	O-Ring S22, Silencer Cover	1
13	815513	Slider, Cam	1	56	815556	Cover, Silencer	1
14	815514	Torque Spring, Gold (Standard for S4TG)	1	57	815557	O-Ring S16, Silencer Nipple	1
15	815515	Retainer, Thrust Ball	1	58	815558	Nipple, Silencer	1
16	815516	C-Pin, Cam Clutch	1	59	815559	Bail, Suspension	1
17	815517	Ball 1/16, Thrust	32	60	815560	Cushion Grip, Front	1
18	815518	Clutch, Cam	1	61	815561	Colour Ring, Gold (S4TG)	1
19	815519	Spring, Pilot Shaft	1	62	815562	Cushion Grip, Rear	1
20	815520	Shaft, Cam	1	63	815563	Gear, Internal (S4TS)	1
21	815521	Shaft, Pilot	1	64	815564	Frame, Gear ( " )	1
22	815522	Snap Ring E-2.3	1	65	815565	Shaft, Gear ( " )	3
23	815523	Bearing T1790, Thrust	1	66	815566	Gear, Idler ( " )	3
24	815524	Rod, Throttle	1	67	815567	Bearing 695ZZ, Ball ( " )	1
25	815525	Case, Gear	1	68	815568	Frame ( " )	1
26	815526	Bearing 6900ZZ, Ball	1	69	815569	Colour Ring, Silver ( " )	1
27	815527	Gear, Internal (S4TG, S4TR)	1	70	815570	Front Frame, Gear (S4TR)	1
28	815528	Front Frame, Gear (S4TG)	1	71	815571	Front Shaft, Gear ( " )	3
29	815529	Shaft, Idler Gear ( " )	3	72	815572	Gear, Idler ( " )	6
30	815530	Gear, Idler ( " )	3	73	815573	Washer ( " )	1
31	815531	Washer ( " )	1	74	815574	Rear Frame, Gear ( " )	1
32	815532	Collar, Gear Frame	1	75	815575	Rear Shaft, Gear ( " )	3
33	815533	Bearing 695ZZ, Ball	1	76	815576	Gear, Rotor ( " )	1
* 34	815534	Endplate Complete, Front (Index Nos.33, 34)	-	77	815577	Rotor ( " )	1
35	815535	Rotor (S4TG, S4TS)	1	78	815578	Frame ( " )	1
36	815536	Blade, Rotor	5	79	815579	Colour Ring, Red ( " )	1
37	815537	Cylinder w/Index No.38	1	81	815581	Torque Spring, Silver (Standard for S4TS)	1
38	815538	Dowel SPI.5x14, Cylinder	1	82	815582	Torque Spring, Red ( " S4TR)	1
* 39	815539	Endplate Complete, Rear (Index Nos.39, 40)	-	83	815583	Torque Spring, Black (Option for S4TR & S4TG)	1
40	815540	Bearing 695ZZ, Ball	1	* 84	815584	Frame Complete (Index Nos. 41-59) (S4TG)	-
41	815541	Frame (S4TG)	1	* 85	815585	Frame Complete (Index Nos. 42-59, 88) (S4TS)	-
42	815542	Valve, Reverse	1	* 86	815586	Frame Complete (Index Nos. 42-59, 78) (S4TR)	-
43	815543	Spring, Reverse Valve	1				

\* INDICATES TO SHIP WITH OTHER COMPLETE PARTS ONLY